



C076 Air-Dry VOC Clear

HYFLASH

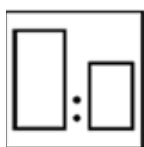
Description:

Hyflash C076 is a VOC compliant Air-Dry Clearcoat with premium finishing properties. It is recommended for high performance bodyshops focusing on efficiency, space utilization and cost reduction with no compromise on premium quality. It can be simply flattened and polished after 1 hour at application temperature.

It uses the existing L.E Hardeners (H082, H092) as other VOC clearcoats in the HYMAX range, providing a complete and compact offer.

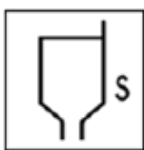
Suitable Substrates:

- HyFlow Basecoat.
- HyDrobase Basecoat



Mix 2:1 with H082, H092 Hymax Hardeners

100%	50%
C076	H082 FAST UHS HARDENER
C076	H092 SLOW UHS HARDENER



17-19 s / DIN 4 mm / 20°C
Potlife: 60 minutes at 20°C



HVLP 1.2 – 1.3 mm



1 light + 1 full coat
No flash-off between coats
35 – 45 micron
2.0 – 2.2 bar inlet pressure



Dust free after	15 minutes @ 25 °C (77°F)
	30 minutes @ 20 °C (68°F)

Touch free after	20 minutes @ 25 °C (77°F)
	45 minutes @ 20 °C (68°F)

Sandable & Polishable after	60 minutes @ 25 °C (77°F)
	90 minutes @ 20 °C (68°F)

Important note : below 15°C
Do not air-dry
Low bake 5-10 minutes @ 60°C panel temperature

Product Data Sheet



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5 Minutes at 60°C (140 °F) Panel Temperature.



5-7 minutes, depending on color.

Substrate temperature 80°C-100°C (176°F to 212°F)

***Important note: keep panel at greater than 80cm from IR unit, depending on repair film thickness.**



Wear suitable protection

**VOC
(2004/42/EC):**

VOC (2004/42/EC): 2004/42/EC IIB (d) (420)420. The EU limit value for this product (product category IIB. d) in ready to use form is max 420g/ltr. The VOC content of this product in ready for use form is max. 420 g/l.

Specific Gravity: 0.997 kg/cm³

Flash Point: 25°C (77°F)

Solids Content: Approximately 56 % by weight RFU

Coverage: 7-8 m²/l at 35-45 micron film thickness (theoretical)

SDS: Refer to the safety data sheet

Product Data Sheet