



# C061R- SUPERIOR HS CLEARCOAT

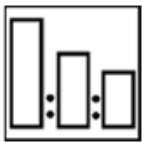
## Description:

This 2 coats high solid scratch resistant Clearcoat has an excellent adhesion on waterborne and solventborne basecoats. C061R is very easy to apply and exhibits an excellent sag resistance while delivering a superior high gloss finish.

## Suitable Substrates:

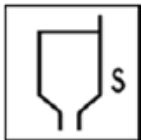
- Hymax basecoat
- Hydrobase basecoat

Mix 2:1:0-5% with any of the following hardeners and thinners:



100	50%	0-5%
-C061R	H076 SPECIAL	S50
-C061R	H075 EXTRA SLOW	S40
-C061R	H070 SLOW	S21 or S24
-C061R	H060 NORMAL	S11 or S13
-C061R	H050 FAST	S19

Potlife: 80 minutes at 20°C



16-18s / DIN 4 mm / 20 °C



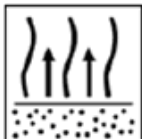
Compliant 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure



HVLP 1.3 – 1.5 mm (2 spray passes)



2 Regular Coats  
50 – 60 micron



5-7 minutes at 20°C (68°F) between coats

Product Data Sheet



## C061R- SUPERIOR HS CLEARCOAT



Wait 5-7 min before increasing temperature  
Bake 20-25 min at 60 °C panel temperature



Short Wave 10-12 min  
The object should be maintained at greater than 60 cm from source.



Wear suitable protection

**Flash Point:** 27°C

**Specific Gravity:** 1.009 kg/cm<sup>3</sup>

**Solid Content:** 55.3 % by weight

**Coverage:** 8 - 9 m<sup>2</sup>/l at 50 micron dry film thickness (theoretical)

**VOC:** 2004/42/EC IIB (e) (840)437. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 437 g/l.

**SDS:** See the safety data sheet

Product Data Sheet