



C021- Versatile Clear

Description:

Premium quality High Solid Scratch Resistant Clearcoat especially designed for bodyshops looking for competitive quality and customers' satisfaction.

C021 Clear is an anti-sag clearcoat and has an ultimate gloss, direct from the gun.

Suitable Substrates:

- HyFlow basecoat
- Sound OEM finishing
- Hymax Polyester filler & 2k primer
- Thermoset finishing

Mix 2:1:5-10% with any of the following hardeners and Hymax thinners:

HARDENER		THINNER
H070	SLOW	S21
H060	NORMAL	S11
H050	FAST	S19

Potlife: 5h at 20°C

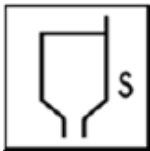
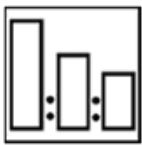
16-18s / DIN 4 mm / 20 °C

HVLP 1.3 – 1.5 mm (2 coats)
0.7 bar atomization pressure
1 medium + full coat
50-60 µm

Flash off 2-3 minutes between coats
10 minutes before low bake
Low Bake 20 min at 60 °C panel temperature

Short Wave 10-15 min
Panel > 80cm from IR unit.

Wear suitable protection



Product Data Sheet



C021- Versatile Clear

Flash Point:	25 °C
Specific Gravity:	0.985 kg/cm ³
Solid Content:	52.1 % by weight
Coverage:	8 - 9 m ² /l at 50 micron dry film thickness (theoretical)
SDS:	See the safety data sheet

Product Data Sheet