



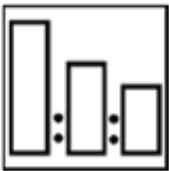
# C010R - HIGH GLOSS HS CLEARCOAT

## Description:

High quality 2K scratch-resistant clear for panel repair and overall resprays. Good filling properties, excellent gloss and flow in combination with very good polishability. It is extremely stable when applied on vertical surfaces and it can be over coated within 24 h without intermediate sanding.

## Suitable Substrates:

- B Series basecoat
- Hydrobase basecoat



Mix 2:1 with any of the following hardeners:

- H077 slow
- H066 normal
- H055 fast
- H044 super fast

Potlife: 5h at 20°C



5-10% Hymax Thinner  
16-18s / DIN 4 mm / 20°C



Compliant 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure  
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)  
0.7 bar atomization pressure  
2 = 50 – 60 micron



Wait 10 min before increasing temperature  
Bake 20 min at 60 oC panel temperature



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Short Wave 8 min.  
The object should be maintained at greater than 60cm from source.



Wear suitable protection

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**Flash Point:** 25°C

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**Solids Content:** 52.1 % by weight

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**Specific Gravity:** 0.985 kg/cm<sup>3</sup>

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**Coverage:** 8 - 9 m<sup>2</sup>/l at 50 micron dry film thickness (theoretical)

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**VOC:** 2004/42/EC IIB (e) (840)530. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max 530 g/l.

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**SDS:** See the safety data sheet